

# PDF Quickstart Guide

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## PDF Export

- Create a 900mm x 600mm document
- Set linewidth for all lines to hairline (0.03mm or 0.0mm)
- Export your design as PDF

Note: Export a separate file for cutting and engraving.

## PDF Lasercutting

- Open your PDF file
- Ctrl-P: Select Epilog Engraver as printer
- Press "Eigenschaften" and adjust the following Settings:  
SPEED/POWER/FREQUENCY(500Hz!)
- Press OK and PRINT

## On the Laser

- Insert your material and press FOCUS and START
- Press START once again to start the job

*That's all there is to it!*

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# Laser Troubleshooting Guide

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Don't PANIC!

The laser is not cutting all the way through my material

- Adjust POWER and SPEED and check our recommended materials (Ex. Gray-Cardboard is the hardest to cut!)

The laser-display shows «Done» and nothing is happening

- «Hairline» not set (Adobe Acrobat Pro: "WERKZEUGE/DRUCKPRODUKTION/HAARLINIEN KORRIGIEREN" and set the first parameter to 1MM and the second one to 0.0MM)

I get thick lines and lots of smoke

- Autofocus not manually set on Laser
- Your material is not laying flat
- The FREQUENCY is wrong (2500Hz for Acrylic, 500Hz for Cardboard/Woods)

The Laser stops midway

- You Pressed the start button too early, so that the laser did not get the whole job (wait until the green laser LED is off)
- Your file is too big (separate cutting and engraving into multiple files)
- Try restarting the laser and the computer

Laser-job starts with other power/speed properties than specified

- Uncheck color-mapping and use separate files for cutting and engraving
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